KOLOKIUM PENYELIDIKAN 2021 INSTITUT TADBIRAN AWAM NEGARA

# PREDICTIVE MAINTENANCE: MICROWAVE NON-DESTRUCTIVE TESTING

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Industrial Revolution 4.0

Predictive Maintenance

Microwave Non-Destructive Testing (NDT)

# Industry 4.0

### **Keywords: Connectivity, Smart**

As previous industry revolution was led by innovations in manufacturing processes and systems, the advancement of industry 4.0 will be driven by a smart, interconnected pervasive environment.



# **Predictive Maintenance**

**Predictive methods** uses software and hardware **tools** to **monitor the condition of** equipment, system, structure, and it performs a **risk analysis** to **prevent the failure** in the most efficient and effective way.



### **Problem Statement**



Insulation has been widely used in the oil and gas industry to protect the pipeline structure



Corrosion and delamination to grow between the insulation and the pipeline surface



The existing inspection technique require to remove the insulation

# Methodology



State of Art of Microwave Inspection







Insulation evaluation of turbine blade coating using microwave technique



Detection and severity estimation of the defect under the insulation using microwave technique



Defect detection and imaging of delamination under the insulation of oil and gas pipe using microwave technique

### Research Findings

#### **Highly patentable**

Microwave inspection system is a new technology and is highly patentable in Malaysia as well as in the global.

#### **Development of new technology**

Microwave inspection system is aimed to contribute to SDG 9 and to benefit the government policy on Industry 4.0

#### **Other potential** application

Microwave inspection system can be extended to other application such as the power industry and civil infrastructure Great potential for commercialization

Microwave inspection system has great potential for commercialization with Petronas and other potential industries

### **Research Impact**

### Microwave Inspection System





Capable to detect, locate, measure the severity of defects under insulation  $\checkmark$  Corrosion  $\checkmark$  Cracks  $\checkmark$  Delamination

A non-hazardous tool complying with Health, Safety and Environment (HSE) requirements. In-situ NDT inspection ✓ real-time scanning and imaging ✓ without removal of insulation

Microwave Inspection System Able to operate for all types of insulation materials ✓ granular

- √ fibrous
- ✓ fireproofing
- jacketing material

Portable and transportable to the site

 rapid setup and dismantling
adaptable to different pipe

sizes

Able to operate at various operating temperature ✓ low ✓ high

Meets all local and international regulatory requirement ✓ upstream ✓ downstream



# THANK YOU